




**INSTRUCTIONS FOR OPERATING 8065 CONCEALED SHACKLE PADLOCK**

Turn the dial slowly and steadily. If, after turning the correct number of revolutions any number is turned beyond the index mark, 1, the entire series of combination numbers must be re-dialed. **DO NOT TURN BACK TO REGAIN PROPER ALIGNMENT OF THE NUMBERS.** Each time a selected number is aligned with the index, 1, a revolution is counted. Lock is set on 10-20-30 after final inspection at our factory.


See variations in mounting positions.

1. Operate the combination in the conventional manner, that is, at least 4 turns left and stop at 1st number on dialing index.
2.  Right 3 turns and stop at 2nd number on the dialing index.
3.  Left 2 turns and stop 3rd number on the dialing index.
4.  Right to 0 on dialing index for #1 position or 15 on dialing index for #2 position or 30 on dialing index for #3 position or 45 on dialing index for #4 position

5. Depress push button and release completely.
6. Continue turning dial  right until dial stops. The bolt is now retracted.

To lock, turn the dial  left 5 times.

**TO CHANGE THE COMBINATION:**

7. Perform above operations 1 thru 5.
8. Depress push button 1/2 way between red lines and hold while turning dial left until it stops, or dial is free to turn.
9. Remove lock from shoe.
10. **PERFORM OPERATIONS 1 THRU 4 TO THE CHANGING INDEX.**
11. Insert the changing key and turn it left.
12. Proceed to set up a new combination by performing operations 1 thru 4, except set each number on the changing index.
13. Lock the wheels by turning the changing key  right and remove.
14. Try the new combination several times on the changing index. Do not turn the dial to the locked position. If the combination is correct the key hole will accept the changing key.
15. Remove key, set combination on changing index. Depress and release push button. Replace lock into shoe turn dial right.

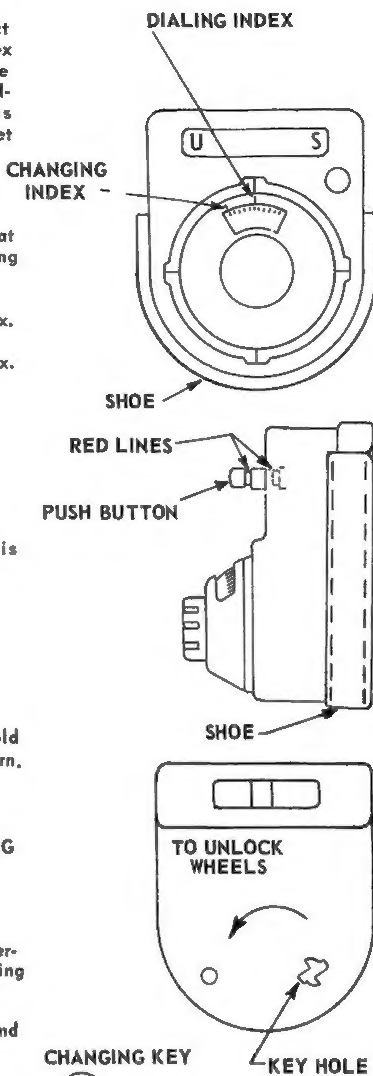
**NOTE:** 1. If processing was correct the push button will be automatically released from its half way down position and both red lines will be seen. In this condition the lock is locked to the shoe and from now on the dialing index mark must be used for operating the lock as instructed above.

2. The dial shield has spring loaded detents. Lock can be mounted in any position. The dial shield is then turned to a position that is convenient to operate.

16. Lock is normally shipped with combination set to type one position.

To change to another position proceed as follows:

17. Perform operations 1 thru 4 and 8 thru 11.
18. Turn the dial shield to the desired position.
19. Proceed to set up the new combination by performing operations 1 thru 4, except set each number on the changing index.
20. Perform operations 13 thru 15.



**DO NOT SET ON A ONE NUMBER COMBINATION OR THE LAST NUMBER OF A THREE NUMBER COMBINATION USING NUMBERS "0" THRU "15".**

